

D4792-1 ANGLE
MAKE FROM D4792-1F FLAT PATTERN

D4792-1 ANGLE FLAT PATTERN ANGLE

NOTES:
1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.050 THICK
QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209

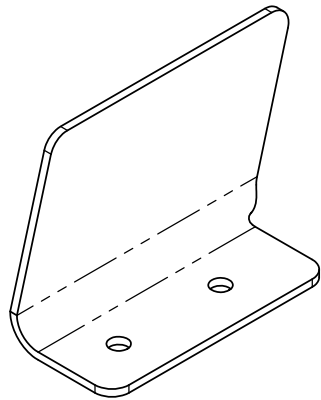
OR

6061-T6/T62 ALUMINUM SHEET 0.050 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M2024T3S.050 OR M6061T6S.050

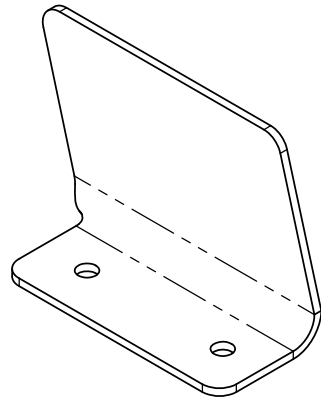
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.01 lbs

PRELIMINARY ISSUE
13.03.02

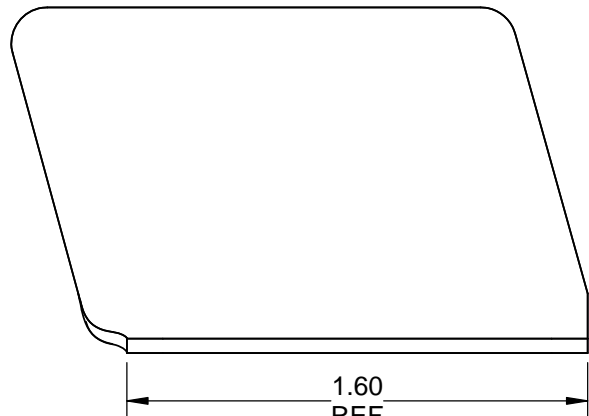
PA1	NEW ISSUE		SC	13.03.02
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED		DRAWING NO.	REV. PA1	
MFG. APPR.		D4792	SHEET 1 OF 4	
APPROVED		TITLE	SCALE	
DE APPR.		ANGLE	NTS	
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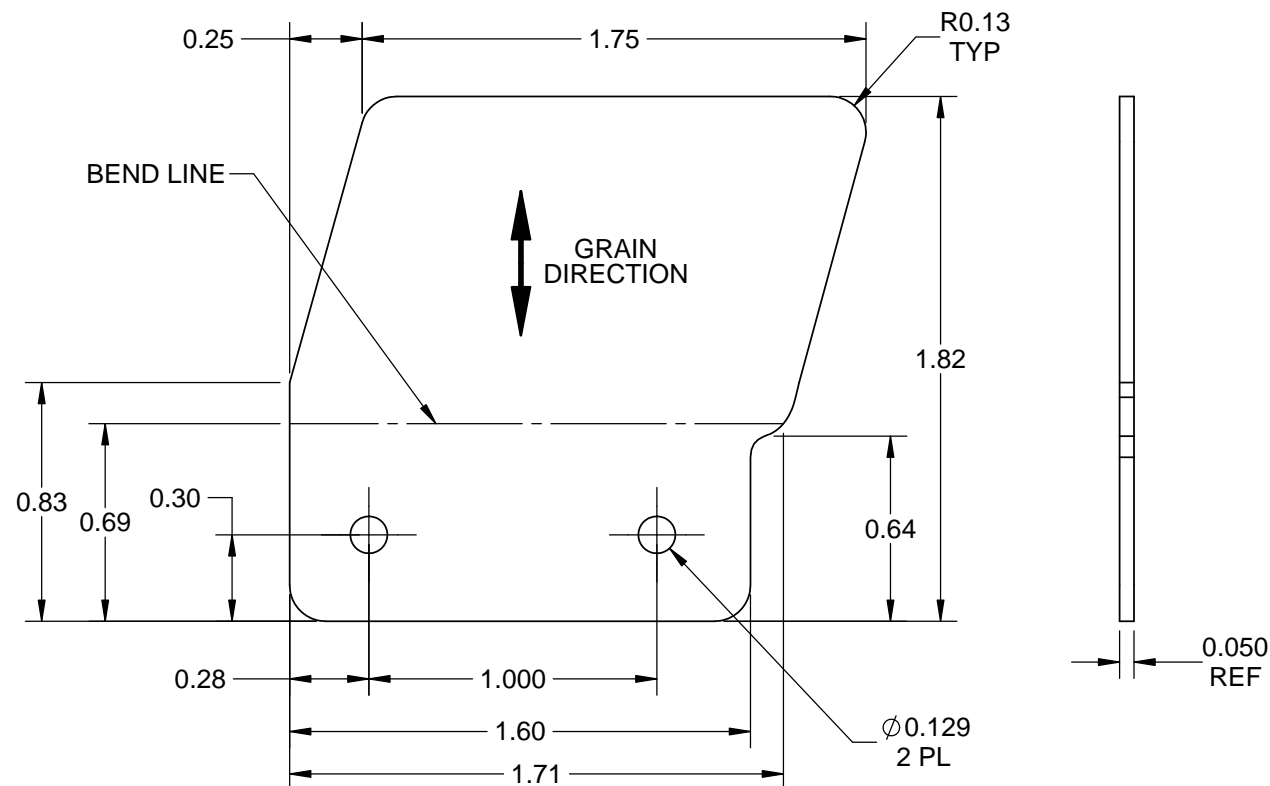
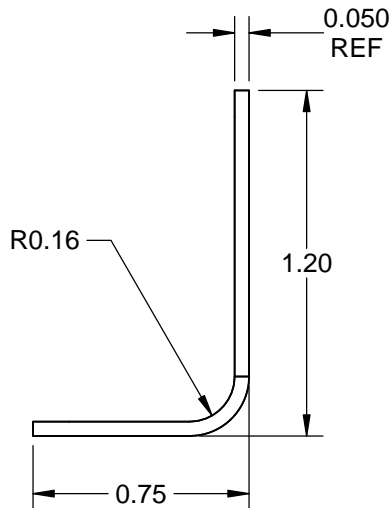
D4792-4 ANGLE
ISO VIEW
MAKE FROM D4792-3F



D4792-3 ANGLE
ISO VIEW
MAKE FROM D4792-3F



D4792-3 ANGLE
D4792-4 OPPOSITE
MAKE FROM D4792-3F FLAT PATTERN



D4792-3 FLAT PATTERN ANGLE

NOTES:

1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.050 THICK
QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209

OR

6061-T6/T62 ALUMINUM SHEET 0.050 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M2024T3S.050 OR M6061T6S.050

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

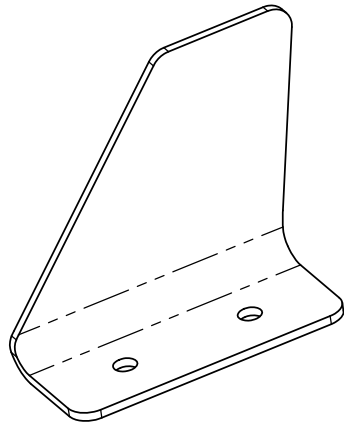
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1

7) WEIGHT: 0.03 lbs

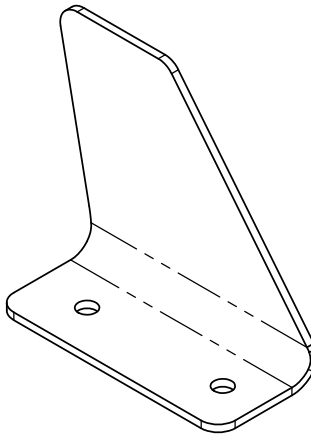
PRELIMINARY ISSUE

 13.03.02

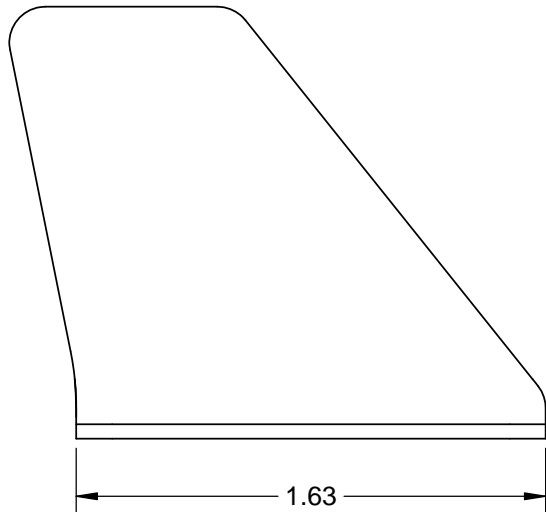
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. D4792	REV. PA1
MFG. APPR.			SHEET 2 OF 4
APPROVED		TITLE ANGLE	SCALE NTS
DE APPR.			
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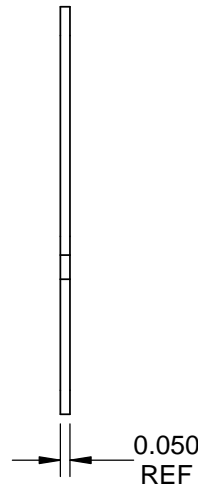
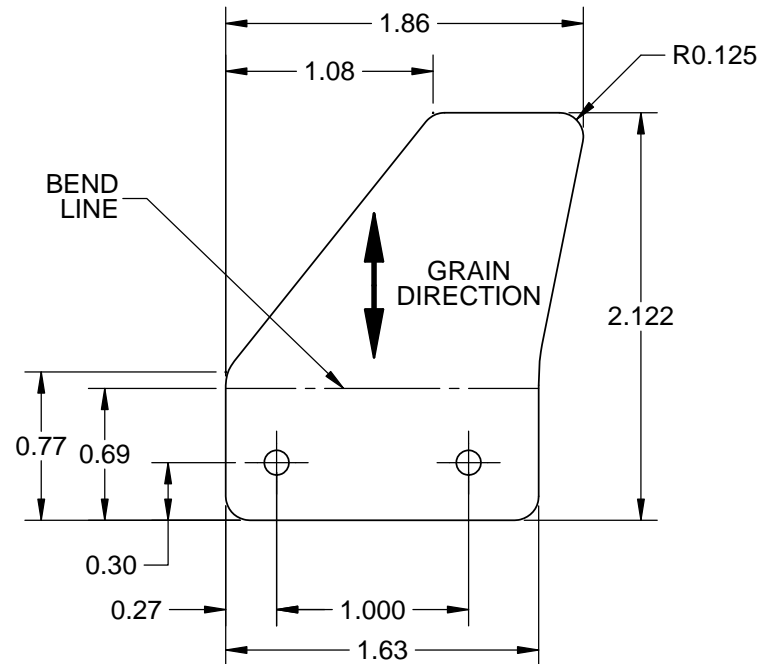
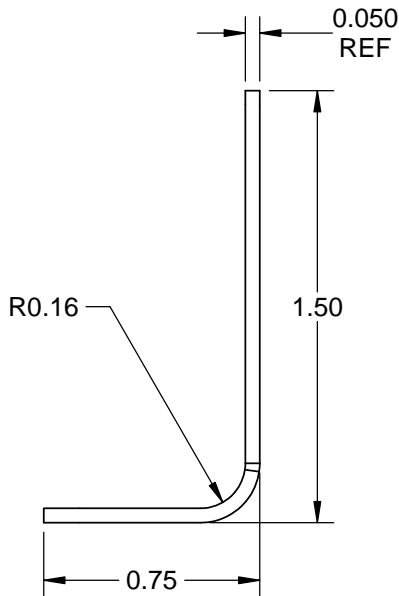
D4792-6 ANGLE
ISO VIEW
MAKE FROM D4792-5F



D4792-5 ANGLE
ISO VIEW
MAKE FROM D4792-5F



D4792-5 ANGLE
D4792-6 OPPOSITE
MAKE FROM D4792-5F FLAT PATTERN



D4792-5F FLAT PATTERN ANGLE

NOTES:

1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.050 THICK
QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209

OR

6061-T6/T62 ALUMINUM SHEET 0.050 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M2024T3S.050 OR M6061T6S.050

- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.01 lbs

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RF

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